



FONDERA LIMITED

IMPORTERS AND SUPPLIERS OF AUTOMOTIVE ENGINEERING PRODUCTS

ROBINS MODEL SG5 - THE ULTIMATE IN SMALL SEAT MACHINING

SPECIFICATIONS:

- Max Cyl Head size:
23"l x 10"w x 5"h
(585mm x 254mm x 127mm)
- Spindle Stroke: 5.5" (140mm)
- Spindle Speed: 100 – 500 rpm
- Spindle Tilt: \pm 10 degrees
- Electrics: 220V/50-60HZ/1PH

FEATURES

- Spring Free Tooling
- ROTTLER/VAN NORMAN tooling
- Quick-Change Spherical Drive System
- Eliminates Bounce Springs
- Variable Spindle Speed

RECOMMENDED ACCESSORIES

- Choice of Tilt/Rollover Fixture
- Spherical Adaptor
- Bubble/Vial Level
- 3-Angle Inserts
- Carbide Pilots
- Concentricity Gauge
- All types of tooling for machining
Valve Seats & Guides

WORKING ACCURACY

- Valve Seat Roundness: 0.0001" (2 μ m)
- Valve Seat to Honed Guide Concen: 0.0003"
(6 μ m)



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